



# 2010 Ford Mustang GT Bumper

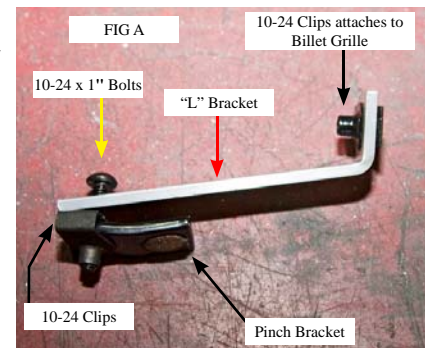
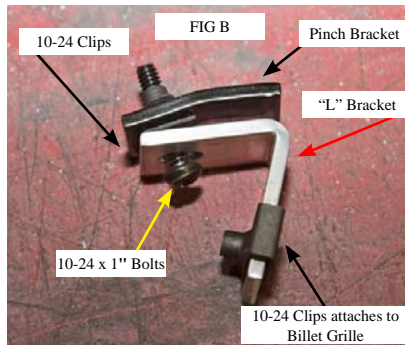
PART# 44501 (Brushed) 44502 - (Polished) 44503 - (Black) Bumper



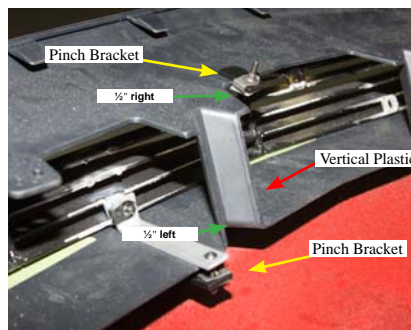
## Hardware

- 8 - 10-24 x 1" Phillips head bolts
- 2 - Long "L" Brackets
- 2 - Short "V" Brackets
- 4 - Pinch brackets

**1** Use supplied brackets and hardware and attach per photos below (Fig A & B) . (Fig A) Start by placing the supplied 10-24 clips on the bent end of the long "L" bracket as shown. Now place supplied clips on the pinch brackets as shown. Loosely attach pinch brackets to the "L" bracket as shown using the supplied 10-24 x 1" bolts. With the "L" bracket set up, now loosely attach the "L" bracket to the bottom or lower mounting tabs in billet grille using the supplied 10-24 x 1" bolts. (Fig B) Start by placing the supplied 10-24 clips on one end of the "V" bracket as shown. Now place supplied clips on the pinch brackets as shown. Loosely attach pinch brackets to the "V" bracket as shown using the supplied 10-24 x 1" bolts. With the "V" bracket set up, now loosely attach the "V" bracket to the upper or top mounting tabs in billet grille using the supplied 10-24 x 1" bolts.



**2** With brackets loosely attached place billet grille into bumper opening and center. Now move the pinch bracket so that it catches the plastic in the bumper opening as pinch brackets need to attach. **(APPROXIMATELY OF THE VERTICAL PLASTIC IN BUMPER)**. Now and also remove brackets from billet grille. Place pinch brackets catching plastic and tighten using a **SURE PINCH BRACKETS CAN NOT MOVE**. the bumper opening place billet grille back into placed brackets tighten in place using the 10-24 x 1" before attaching billet grille to the placed



shown. Take note as to where the **1/2" FROM THE LEFT OR RIGHT** remove billet grille from opening brackets back in place with the short phillips screwdriver. **MAKE** After placing all the bracket into opening and attach to the just 1" phillips head bolts. Carriage drop of **Blue** or **Red** Loctite to the brackets.

## Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.