



2010 Chevrolet Camaro SS & RS Main Grille

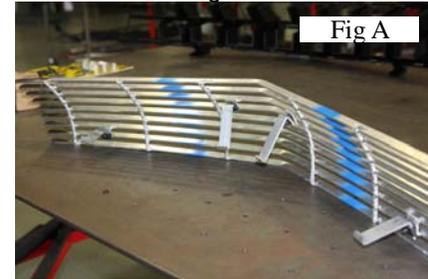
PART# 44591 (Brushed) 44592 - (Polished) 44593 - (Black) Upper



Hardware

- 4 - 10-24 x 5/8" Phillips head bolts
- 4 - 10-24 Clips
- 2 - Lower Brackets 
- 2 - Upper Brackets 

1 Start by locating the (TOP) brackets, the TOP brackets have a longer punched hole end than the bottom. Place the supplied 10-24 u-clips on each end of the TOP brackets that have a hole punched in them. Next locate the (2) BOTTOM brackets, place supplied u-clips on the hole punched ends also. Now "loosely" attached the brackets to the corresponding mounting tabs in billet grille. Top brackets go to the top mounting tabs and bottom brackets go to the bottom mounting tabs. that 2" phillips head bolts through the mounting tabs in billet grille (FIG A).



2 Next you will need to remove the stock chevrolet emblem form vehicle. Do so by releasing the (4) clips from the backside of the emblem (Emblem). You may reach through the front of the stock grille shell, then using a short regular screwdriver to aid in releasing the clips. Another option for you is to remove the steel plate that covers the core support area. By removing the steel plate allows the installer to more visually see to release and remove the emblem. To remove steel plate do so by removing the plastic push pull rivets and the 2 Torx bolts, and also the (2) 10mm bolts.

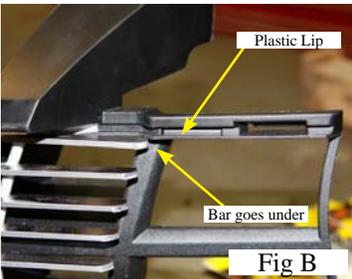


Emblem Removed



Steel Plate

3 Place billet grille into opening and center. Take note of the top bar of the billet grille, it will need to be placed under plastic lip of stock shell as shown (FIG B). With billet grille in place use a regular screwdriver and rotate the Top brackets so that they catch the plastic of the stock grille shell (FIG C&D). Do not tighten until you get the bottom brackets rotated and in place. Using the same process to rotate brackets in previous steps do so for the bottom brackets (FIG E). With all brackets in place tighten all hardware.



Plastic Lip

Bar goes under

Fig B

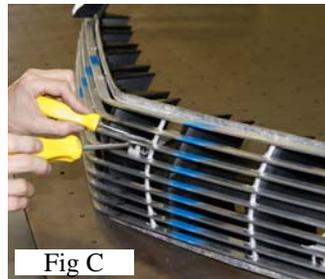


Fig C



Backside Showing Top Brackets

Fig D

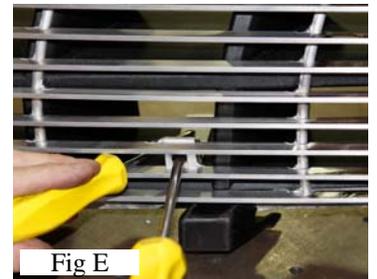


Fig E

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.