



2005-10 Toyota Tacoma (3pc) Bolt Over Logo Shows

After

PART# 44691 (Brushed) 44692 - (Polished) 44693 - (Black) Upper



Shown with optional bumper grille Part#42352

Hardware

- 2 - Upper Brackets ✓
- 2 - Lower Brackets ✓
- 4 - 10-24 fender clips
- 4 - 10-24 x 1" phillips head bolts
- 4 - U-clips sheet metal
- 4 - #8 x 5/8" phillips head screws



1
Locate the upper brackets and then place the supplied fender clips on the mounting hole side of the bracket. Then using the supplied upper brackets and 10-24 x 2" bolts loosely attach brackets to billet grille. Repeat this process for the remaining upper bracket.



2
Now locate the lower brackets and repeat process for placing the fender clips and loosely attaching the brackets to billet grille. Now place billet grille into opening and center rotate the brackets if necessary so that both the upper and lower brackets catch the stock grille shell and shown in (step 1 & step 2). With brackets in place tighten in place without over tightening.



3
Place wing billet grilles into place and center. Then using a scribe mark the locations of the holes. Remove billet grilles and drill a 3/16" hole in each of the marked locations.



4
After drilling place the wing billet grilles back into opening and center. Then attach grilles by placing u-clips on the backside of the stock shell and attach with 10-32 x 5/8" Phillips pan head screws as shown. Tighten the bottom screws first and then the top screws.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.