



# 2010 Toyota Camry

## Bumper Grille

PART# 44711 (Brushed) 44712 - (Polished) 44713 - (Black) Bumper Grille

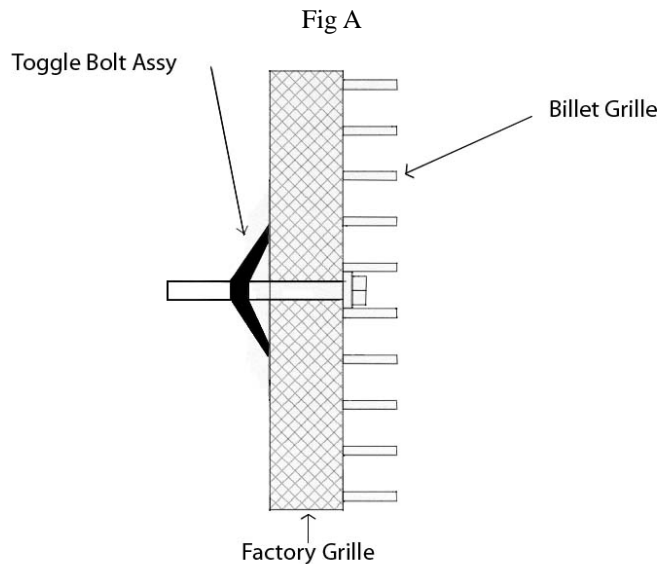


### Hardware

4 - 10-24 x 2" Toggle Bolt Assemblies

**1** Use supplied hardware and attach per illustration below (Fig A). Start by placing the supplied 10-24 x 2" phillips head bolts through the mounting tabs in billet grille. Next very loosely attach the wing portion to the 10-24 x 2" bolt.

**2** Place billet grille into opening and center. Turn the wing portion of the toggle, so that it passed through the stock plastic opening in stock grille shell. With billet grille in place use a regular screwdriver and rotate the wing portion of the toggle bolt "VERTICAL" so that it catches the plastic in stock grille shell. Loosely tighten toggle bolts. Repeat process for remaining toggle bolts. Make any necessary adjustments. Fully tighten without over tightening bolts. Completed Installation for main upper grille.



Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.