



2011 Ford Super Duty "Quick Replacement"

PART# 44781 (Brushed) 44782 - (Polished) 44783 - (Black) Upper

After



Hardware

- 8 - 10-24 x 2" Phillips Head Bolts
- 8 - 10-24 U-clips
- 8 - Small Rectangle Tabs



First you will be removing the (2) large horizontal stock chrome overlays from your vehicle. Do so by releasing the clips from the backside.



Next you will be removing all of the stand-off's that are behind the stock chrome strips that were just removed. Using the red lines above as guides you will be cutting from pocket to pocket which are on the left and right side of the stand-off's.



Continued from step 2. Video clip of removing stand-off's. Double click the picture above to start playback.



The removal of Stand-off's around the logo area. Continue to remove all of the stand-off's. Double click the picture above to start playback.



With all stand-off's removed now its time to install the billet grille. Locate the (8) supplied rectangle tabs and the (8) 10-24 u-clips and place the u-clip on the hole end of the tab as shown above repeat for all tabs. Now place the 10-24 x 2" bolts thru the mounting tabs in billet grille and just start to thread the tabs onto the bolts repeat for all mounting locations.



Place the billet grille into the opening and center. Now using a screwdriver rotate the tabs horizontal so that they will pass thru the stock grille opening repeat for all tabs.



Utilizing 2 screwdrivers will be necessary. Using one on the bolt head and the other to rotate the brackets so that the u-clip is toward the bottom and then tighten in place.



Repeat for all tabs. Install is complete.

NOTE:

Insure all fasteners OEM & others are secure and in place. Check fitment of plastic shroud core support cover to insure that it does not interfere with hood latch operation.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.