



# 2011 Chevrolet HD

## Bolt Over

PART# 44811 (Brushed) 44812 - (Polished) 44813 - (Black) Upper



### Hardware

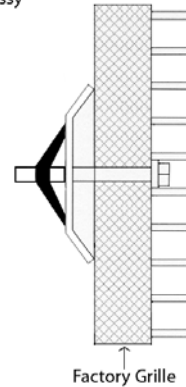
- 8 - 10-24 x 2" Toggle Bolt Assemblies
- 8 - Brackets

1. Start by opening the hood on your vehicle and removing the plastic core support cover. This can be done by removing the (10) plastic push pull rivets (Fig A). This will make reaching behind the stock grille shell possible. Now place the supplied 10-24 x 2" bolt through the mounting tab in billet grille then bolt goes through bracket and then thread the bolt onto the wing portion (Fig B). Tighten bolts without over tightening--over tightening could cause the stock grille shell to crack. Note: A drop of red/blue loctite on the bolt threads with significantly reduce the chance of bolts backing out due to road vibrations.



Fig A

Toggle Bolt Assy



Billet Grille

Factory Grille

Fig B

### Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.