Start by removing the core support cover. Do so by removing the plastic rivets across top of core support. Also remove the (4) 10mm bolts from across stock shell as shown above.

Using an air saw or other cutting devise cut all vertical and horizontal attachment points of top section where it meets the outer shell.

After cutting all attachment points remove top section from stock shell as shown.

Reaching behind the stock grille shell remove the (6) snap clips holding the grille shell in place. Using a pair of needle nose pliers will aid in the release of the clips as shown above. Grille shell will be free at this point.

Move grille shell to protective work surface, using masking tape, tape front of the grille shell to protect during install.

Next Remove the bottom section of stock grille shell following the same procedure as the upper. Again using an air saw or other cutting devise cut all vertical and horizontal attachment points of top section where it meets the outer shell.

After both the upper and the lower sections have been removed. Sand all the cut areas smooth as shown above.

Place the bottom billet grille on a protective work surface. Next locate (4) brackets that attach to bottom portion of the billet grille. Place supplied u-clips on the long end of the brackets as shown. Now using the 10-24 x 1" bolts attach brackets to billet grille.

Now place bottom billet grille into opening and center. Be sure to align billet grille into opening and make sure grille is flush with opening.

**PART# 44821 (Brushed) 44822 - (Polished) 44823 - (Black) Upper**

- 4 - Brackets
- 4 - Brackets
- 2 - Brackets Steel
- 2 - Brackets
- 22 - 10-24 x 1" Bolts
- 22 - 10-24 U-clips
- 4 - Washers
- 2 - 3/8" Sheet metal screws
For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.