



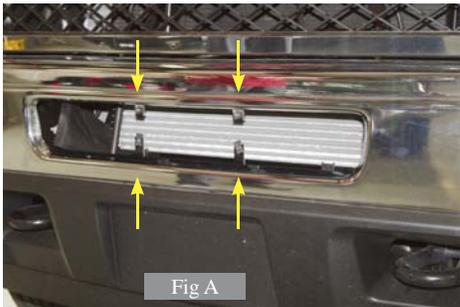
2011 Chevrolet HD

Bumper Grille

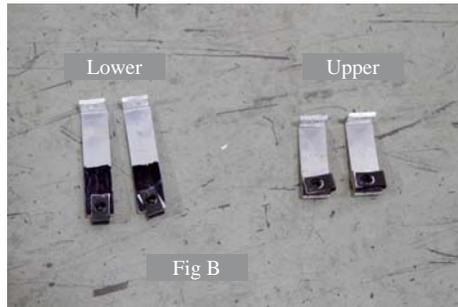
PART# 44831 (Brushed) 44832 - (Polished) 44833 - (Black) Bumper

Hardware

- 4 - 10-24 x 1" Bolts
- 4 - 10-24 Clips
- 2 - Brackets Upper "L" 
- 2 - Brackets Lower "L" 



1. Start by locating the (4) stock bolts located in the bumper opening, that you will use for installing the supplied brackets see (Fig A). The yellow arrows are pointing to the stock bolt locations. For the bottom (2) bolts you will need to remove (2) plastic rivets holding rubber weather material that is covering the stock bolts. Using a 7mm ratchet remove the (4) bolts.



2. Using a 7mm ratchet remove the (4) bolts. Next place the supplied 10-24 clips on the long ends of both the upper and lower supplied brackets as shown (Fig B).



3. Next attach brackets into bumper opening using the stock bolts and stock locations to secure brackets in place. The bend in the brackets go to the inside toward Trans and Intercooler. See (Fig C).



4. Place billet grille into opening placing one in first and pushing past the opening and then bring the opposite end in and slide back. Align mounting tabs in billet grille with the brackets and secure with the supplied 10-24 x 1" bolts. Tighten bolts without over tightening. Note: A drop of red/blue loctite on the bolt threads will significantly reduce the chance of bolts backing out due to road vibrations.

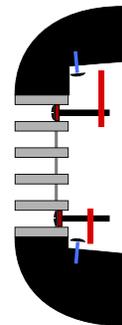


Fig C

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control.

Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.