



# 2013 Ford Mustang GT

## 3pc Bolt Over

PART# 47101 (Brushed) - 47102 (Polished) - 47103 (Black) Upper

After



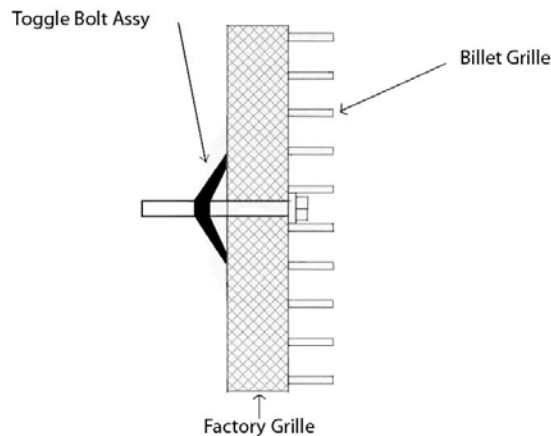
Before



### Hardware

- 4 - 10-24 x 2" Toggle Bolt Assemblies
- 4 - 10-24 x 1" Bolts
- 4 - 10-24 uclips
- 2 - Square Tabs

1. Start by opening the hood on your vehicle and removing the core support cover. This can be done by removing the plastic push pull rivets. This will make reaching behind the stock grille shell possible. Now place the supplied 10-24 x 2" bolt through the mounting tab in billet grille and then thread the bolt onto the wing portion (Fig B). Place Billet grille into opening pushing toggle bolts through stock grille shell. Tighten bolts without over tightening-- over tightening could cause the stock grille shell to crack. Note: A drop of red/blue loctite on the bolt threads with significantly reduce the chance of bolts backing out due to road vibrations.



2. Locate the machined portions of the grille. Place the correct machined grille into the Drivers side of stock grille shell. Place supplied 10-24 uclips on 2 of the supplied square tabs then place 10-24 bolts through machined grille and stock grille shell followed by the just placed 10-24 uclips to secure in place. You will repeat same process for passenger side except now you will need to drill mounting holes for the machined grille using a 3/16" drill bit. Hold machined grille in location and drill just through the plastic of stock grille shell. Secure in place using the supplied 10-24 uclips.

