



2013-14 Dodge Ram 1500

4pc Replacement



After

PART# 47201 (Brushed) 47202 - (Polished) 47203 - (Black) Upper

Hardware

- 28 - 10-24 U-clips
- 28 - 10-24 x 5/8" Bolts
- 4 - Upper "L" Brackets 4720-1
- 4 - Lower "L" Brackets 4720-2
- 4 - Middle Brackets  4720-3



Start by removing stock grille shell from vehicle. Then move grille shell to protective work surface. With grille shell face down remove the plastic from the backside of the chrome shell. Do so by using a regular screwdriver to release the clips holding plastic to stock grille shell. Repeat for remaining side.



Next you will be removing the cross hatch section from the plastic just removed from shell. Using a cut-off wheel or air saw cut where the cross hatch meets the outer part of the shell leaving some material to come back and sand smooth. Repeat for remaining other cross hatch areas.



Sand all cut areas smooth with opening.



With all sanding done you can snap the black plastic back in place.



With all cross hatch sections removed and sanded smooth. Next you will be marking hole locations to drill for the installation of brackets. Start by laying billet grilles face down then attaching brackets to billet grille as shown above. This attaches the top and bottom grilles together.



With stock grille shell face down place billet grilles in from the backside and center into openings. Using a scribe or sharpie mark the bracket locations where it meets the black plastic shown above. Mark all hole locations for the top and bottom billet grille.



With all hole locations marked remove billet grille from stock grille shell and also unsnap and remove the black plastic for drill purposes. Using 1/4" drill bit, drill all just marked locations.



Next remove brackets attached to billet grille and place one at a time in the correct location using a 10-24 u-clip to attach brackets as shown. With all brackets attached to the black plastic snap back in place making sure that grille snaps in at all locations. Repeat all steps for the remaining side of grille



Turn stock grille shell face up and place billet grille into opening and attach using the 10-24 bolts. A small drop of blue loctite will insure nothing comes loose due to road vibrations. With all billet grille attached reattach stock shell to vehicle.