Remove stock grille shell from vehicle and lay face down on a protective work surface. Next remove the (6) 10mm bolts holding the black plastic that meet up to core support area as shown above.

Next you will separate the black plastic from the chrome face of the shell. Do so by releasing or unclipping using a regular screwdriver to aid in releasing the (18) clips.

Continued from step 4 showing cutting of shell.

Move chrome portion of the shell aside. Next you will cutting or removing the center portion of the shell (black plastic). Using the red line as a guide cut along using a cut-off wheel or air saw leaving about a 1/16th of material to do finish sanding.

If you happen to have a round sanding wheel like shown above you may use in the corners to make sanding a easier task but not necessary.

With all sanding completed you may snap the black plastic into place with the chrome.
Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.