Remove stock shell and place on protective work surface. Next you will be removing the black cross hatch areas shown in red.

Next locate the 4 large brackets and place the uclip on bracket as shown. Next you will place the bottom portion of the billet grille into the opening and center. Secure into place by placing supplied bolt through the mounting tab followed by bracket #1-large tighten in place. Repeat for remaining attachment point. For added protection against road vibration put a small drop of blue loctite on the thread of the bolts.

Close up of areas to leave. do not remove the bottom portion of cross hatch

Repeat the process for the upper portion of the billet grille. Using (4) bracket #2-small place the uclip on bracket as in previous step. Secure into place by placing supplied bolt through the mounting tab follow by bracket #2-small tighten in place. Repeat for remaining attachment point. For added protection against road vibration put a small drop of blue loctite on the thread of the bolts.

Next remove the black stock cross hatch area from the stock shell. Making sure to leave the bottom portion of the cross hatch where it meets the outer portion of the shell shown in red. These will retain the billet grille in the shell.

You may lightly sand the tops of the remaining bottom cross hatch just to clean the cut area up. Again do not sand flush or remove.

PART#  47281 (Brushed) 47282 - (Polished) 47283 - (Black)

Hardware

8 - 10-24 Toggle Wings
8 - 10-24 x 2” Phillips head bolts
4 - #1 Bracket 4727-1
4 - #2 Bracket 4302-4

Backside of shell