





# 2014 Toyota Tundra

## Bolt Over 3pc

PART# 47331 (Brushed) 47332 - (Polished) 47333 - (Black) Upper



### Hardware

- 4 - 10-24 x 2" Toggle Bolt Assemblies
- 2 - Brackets 
- 2 - 10-24 x 2" Bolts
- 2 - 10-24 Clips
- 2 - Spacers 

1. Starting with the top portion of billet grille place the supplied 10-24 x 2" bolt through the mounting tab in billet grille then thread the bolt onto the wing portion (Fig A). Tighten bolts without over tightening--over tightening could cause the stock grille shell to crack. (Fig B) for the bottom portion of billet grille attach bracket and spacer as shown. Next insert the lower grille into opening with bracket turned sideways so it will pass through the opening in stock grille shell and center. (Fig C) Use a screw driver to rotate the bracket around so that it is vertical. Use of a second screwdriver to tighten in place. Note: A drop of red/blue loctite on the bolt threads with significantly reduce the chance of bolts backing out due to road vibrations.

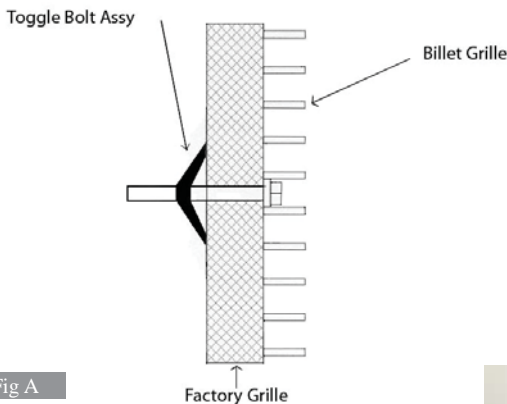


Fig A

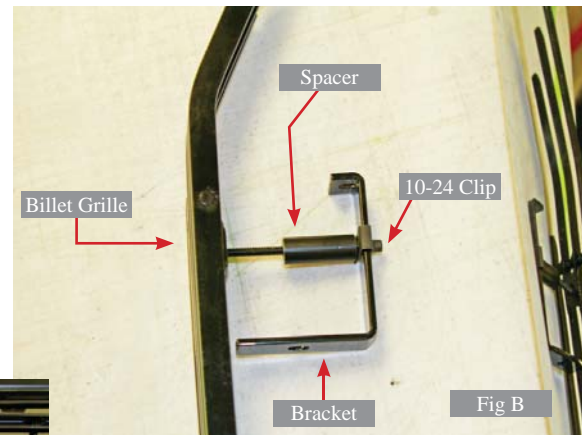


Fig B



Fig C

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.