



2015 Chevy HD 2500-3500

Cut-Out Replacement

PART# 47391 (Brushed) 47392 - (Polished) 47393 - (Black) Upper

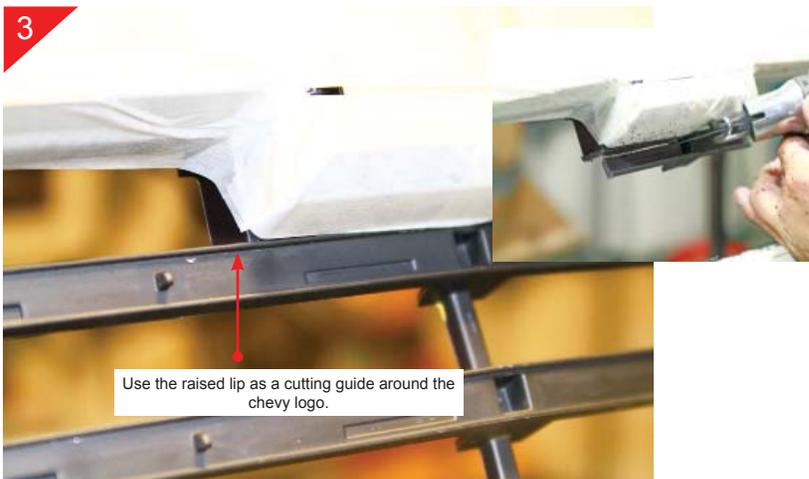
Hardware



1
Tape off chrome portion of the stock grille shell to protect during install.



2
Starting with the bottom portion of the grille shell cut all vertical and horizontal attachment points using a air saw. leaving some materail to come back and finish sand.



3
Use the raised lip as a cutting guide around the chevy logo.

Cutting around the bottom of the chevy logo.



4
Cutting of the outside Horizontal attachment points. Bottom portion will be free at this point. Next you will be removing the top portion.

5



Use the raised lip as a cutting guide around the chevy logo.

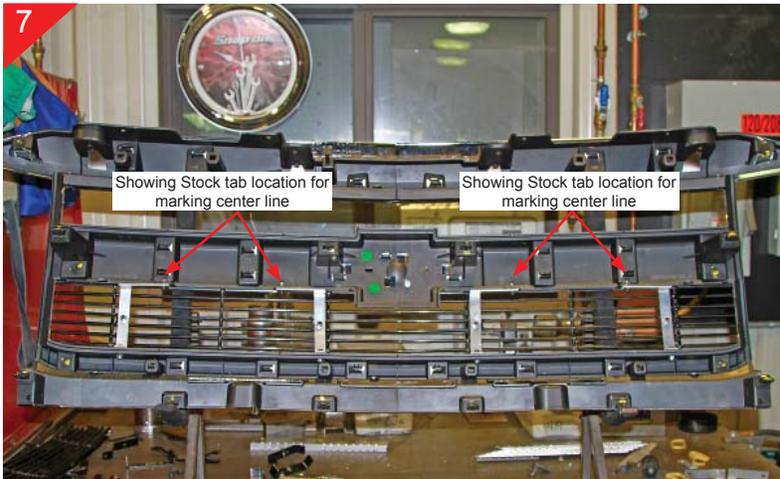
Using the same procedure as before cut all the vertical and horizontal attachment points. The only difference is when making the top cut as shown above. Again leaving material to come back and finish sand. Top portion will be free at this point.

6



You will need to sand all cut areas smooth with surface of grille shell using a air sander or sanding block.

7



Next you marking the center line on stock tabs for drilling on the bottom portion of the stock grille shell.

8



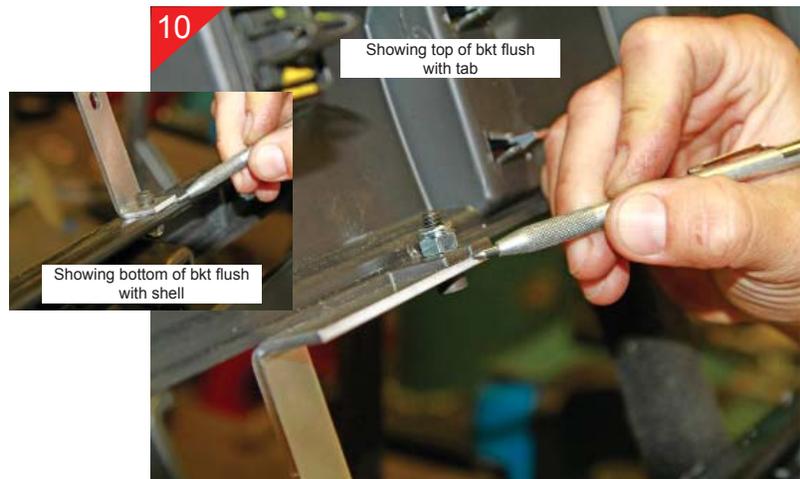
Measure and mark the center line using a scribe.

9



Next you will have a 2 step drilling process for each of the just marked center lines. Starting with $\frac{1}{8}$ " drill bit then going to a $\frac{1}{4}$ ".

10



Showing top of bkt flush with tab

Showing bottom of bkt flush with shell

After drilling attach outer brackets with 1/4-20 bolts and nyloc nuts. Also note the brackets are flush top and bottom to the backside of the tab and to the bottom of the stock grille shell.



11 Install the bottom inner brackets. Same procedure as before except you will need to use 1/4-20 half nut nyloc nuts for securing in place..



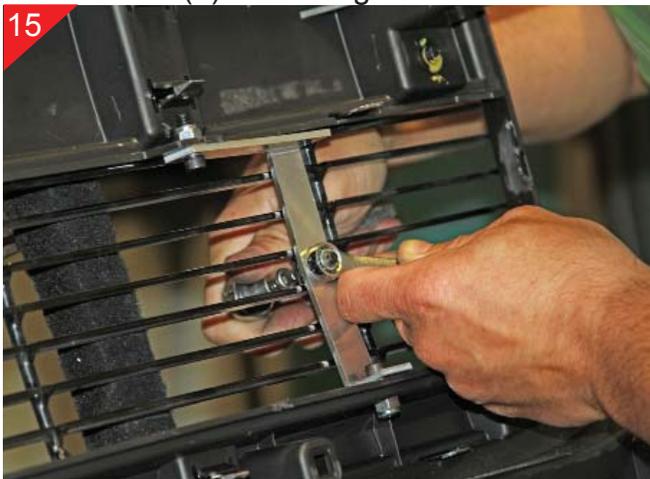
12 Next you will be installing for the top portion of teh billet grille. Locate the (4) upper brackets and attach supplied u-clips to center hole location in brackets as shown.



13 With grille face up place billet grille into the opening and center. Place supplied 2" bolt through mounting tab in billet grille, bracket goes on the backside and attach as shown. Snug down and contine with (3) remaining brackets.



14 Continued with placement of the top brackets with brackets snug check alignment of the billet grille then fully tighten in place.



15 Place bottom portion of the billet grille into the opening and center. Attach billet grille to the already place bracets. Using the supplied 1/4-20 bolts and nyloc nuts.



16