# 2015 GMC Sierra HD
## Cut-Out Replacement

PART#  47441 (Brushed) 47442 - (Polished) 47443 - (Black)  Upper

### Hardware

| | | |
|---|---|---|
| 16 | - | 1/4-20 x 3/4" Black |
| 16 | - | 1/4-20 Nyloc Nuts |
| 8 | - | Brackets  4298#1 |

**After**



**1**

Remove stock shell and place on protective work surface. Next remove (6) screws from the backside holding chrome accents in place to the face of the stock grille shell.

**2**

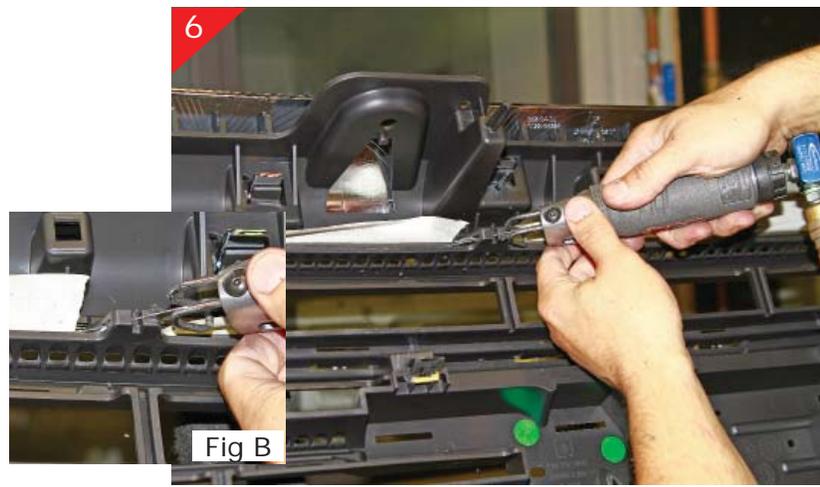Next remove the (4) chrome accents by pulling straight out

**3**

Next you will be cutting the center portion of the stock grille shell. Starting in the lower right hand corner follow around as shown above using an air saw or cut-off wheel. There is a molded line in the grille shell to follow shown above in RED. (Fig B shows acutal line). You will cut both the driver and passernger side of the grille shell then move on to the top and bottom portion.

Fig A

Fig B

**4**

Continued cutting of the passenger side of the grille shell again following the line in the grille shell.

**5**

Next you will cut the bottom portion of the stock grille shell. We used a square piece of ¼" steel as a guide. You need to leave a ¼" of material to retain the bottom portion of the billet grille. Cut all the vertical attachment points along the bottom again using a guide to cut with making sure to leave material to reatain billet grille.

**6**

Fig B

Cutting the top portion of the grille shell. Cut as shown above. Repeat for all reamaining attachment point along the top. Center portion will be free at this point.

**7**

Showing center portion removed from stock grille shell.

**8**

Next attach supplied brackets to the billet grille. The short side of bracket attaches to billet grille using supplied 1/4-20 nuts and bolts. Place billet grille into opening and center. Mark bracket locations using a scribe or sharpie. Then drill using a 7/32" drill bit. Fasten billet grille in place using the just drilled holes. Again more images and installation instrutions will be added..

Additional instructions and images will be added as soon as they become available.