



2015 GMC Sierra HD

Bolt Over

PART# 47451 (Brushed) 47452 - (Polished) 47453 - (Black) Upper

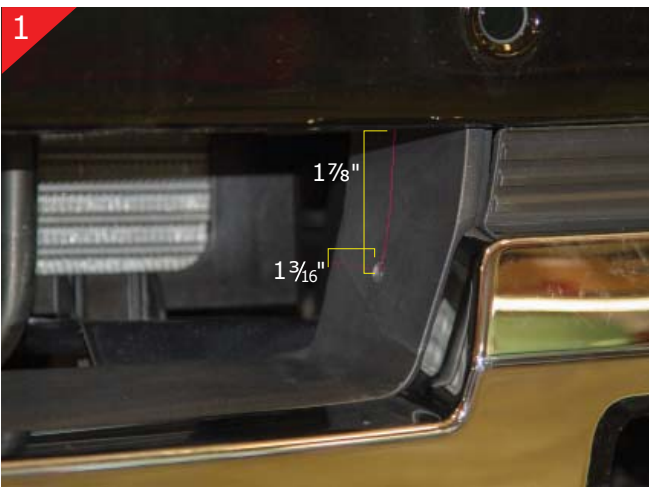
Hardware

- 2 - Brackets
- 2 - 10-24 Uclips
- 2 - 10-24 x 1" Phillips head bolts
- 2 - 1/4-20 x 5/8 Bolts
- 2 - 1/4-20 Nyloc nuts
- 2 - Washers

After



1



Measure as soon in image above. 1 3/16" From backside and 1 7/8" from the top of the opening.

2



Place supplied u-clip to long end of supplied brackets. Then attach bracket to just drilled bumper opening using supplied 1/4-20 x 5/8" bolt with washer on backside and 1/4-20 nyloc nut. Tighten in place and rotate brackets around so they meet up with backside of billet grille.

3



Brackets attached.

4



Place billet grille into opening and center. Secure in place using the supplied 10-24 x 1" bolts. Recommend putting a small drop of blue locite on the bolt threads to help reduce the bolts from loosening from road vibrations.