Measure as soon in image above. 1 3/16" From backside and 1 7/8" from the top of the opening.

Place supplied u-clip to long end of supplied brackets. Then attach bracket to just drilled bumper opening using supplied 1/4-20 x 5/8" bolt with washer on backside and 1/4-20 nyloc nut. Tighten in place and rotate brackets around so they meet up with backet side of billet grille.

Brackets attached.

Place billet grille into opening and center. Secure in place using the supplied 10-24 x 1” bolts. Recommend putting a small drop of blue locite on the bolt threads to help reduce the bolts from loosening from road vibrations.

PART# 47451 (Brushed) 47452 - (Polished) 47453 - (Black)

Hardware

- 2 - Brackets
- 2 - 10-24 Uclips
- 2 - 10-24 x 1" Phillips head bolts
- 2 - 1/4-20 x 5/8 Bolts
- 2 - 1/4-20 Nyloc nuts
- 2 - Washers