



# 2015 Chevy Tahoe

## Bolt Over

PART# 47461 (Brushed) 47462 - (Polished) 47463 - (Black) Upper

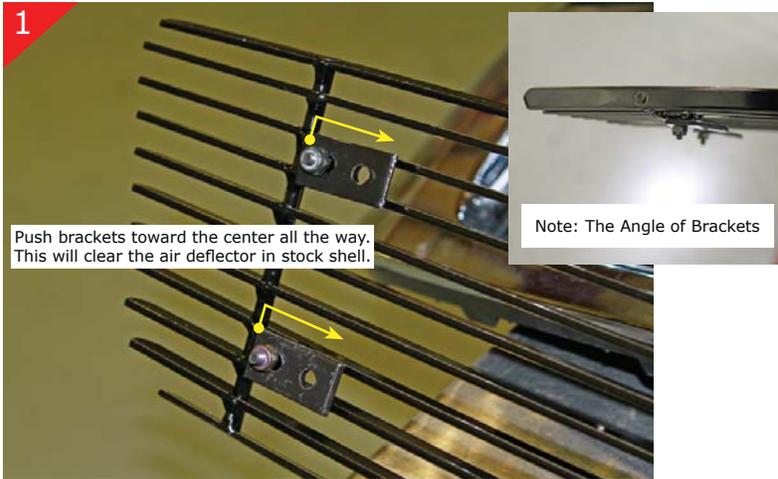
After



### Hardware

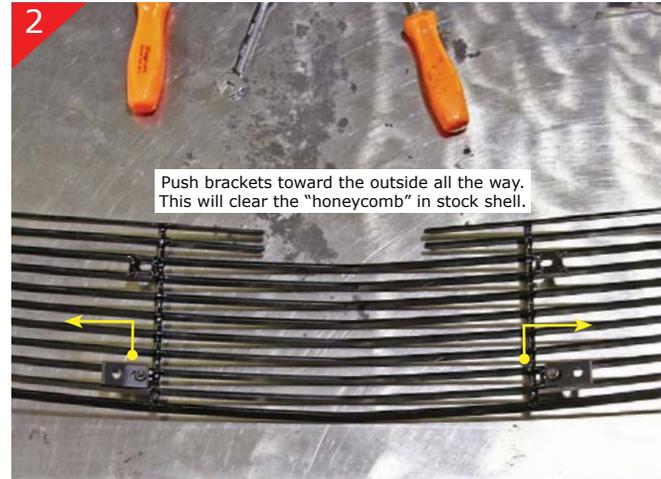
- 6 - **Brackets** 4248 #5
- 6 - **10-24 Nyloc nuts**
- 4 - **10-24 x 5/8" Phillips head bolts**
- 14 - **10-24 x 1 1/2" Phillips head bolts**
- 14 - **10-24 Toggle bolt wings**

1



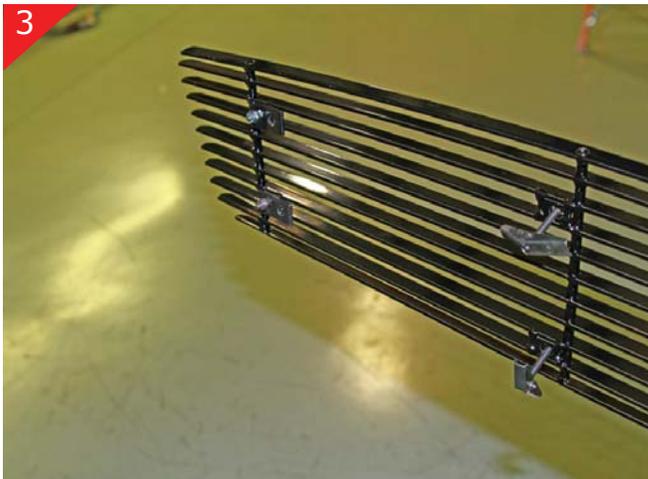
Starting with the bottom portion of the billet grille. Locate supplied brackets and attach to billet grille using supplied 10-24 x 5/8" bolt and 10-24 nyloc nuts. Note that brackets are attached through the slotted hole in bracket. When attaching be sure to push bracket all the way toward the center.

2



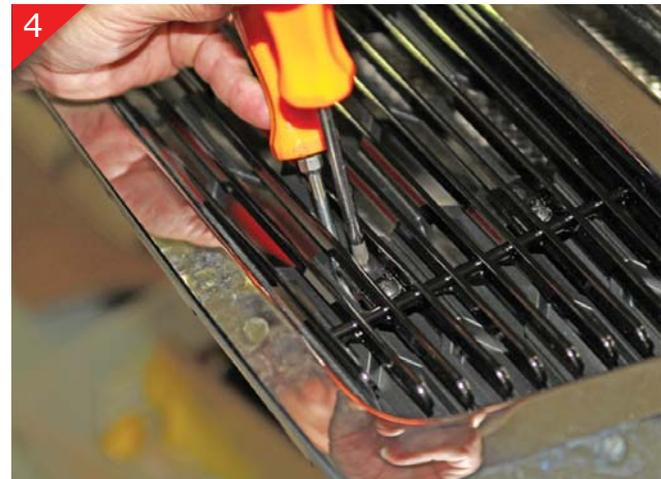
Next you will attach the same brackets as in (step1) these go to the lower (2) mounting tabs in billet grille as shown above. These need to push to the outside.

3



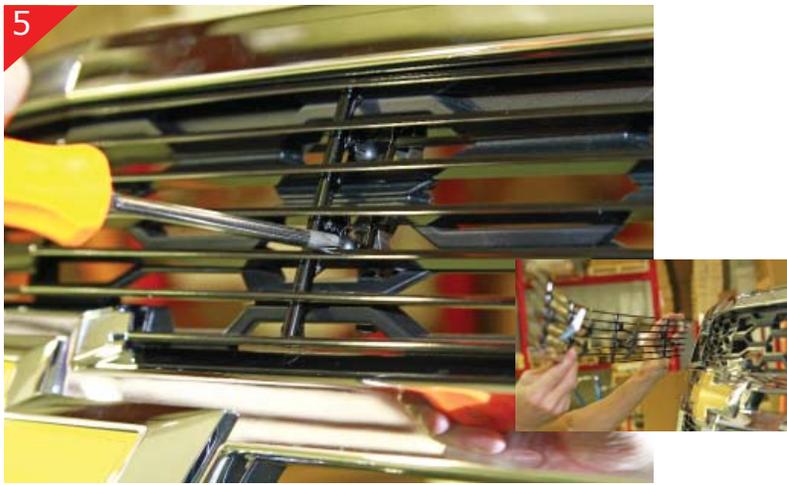
All tabs including the attached bracket in the lower billet grille will attach to stock grille shell using the supplied 10-24 x 1 1/2" toggle bolt assembly. Place bolt through tab in billet grille followed by the wing just start to thread them on the bolts.

4



Then place lower billet grille into opening and center. Then push toggle wings through the openings in the stock grille shell. Using 2 screwdriver one to hold the wing in place and the other to tighten. As shown above. Tighten all remaining toggles to secure bottom billet grille in place without over tightening. Placing a small drop of blue loctite will help prevent bolts from backing out due to road vibrations.

5



The upper portion of billet grille will use toggle assemblies for all the attachment points. Repeat previous process placing bolts through mounting tabs followed by the wing. Then place billet grille into opening and center toggle, push in and tighten in place.

### NOTE:

Insure all fasteners OEM & others are secure and in place. Check of plastic shroud core support cover to insure that it does not interfere with hood latch operation.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.