



**CW GRILLES**

A DIVISION OF  
CW LASER AND FABRICATION

# Installation Guide

**Part # 4031**

(-1, Brushed; -2, Polished; -3, Black)

This model fits:

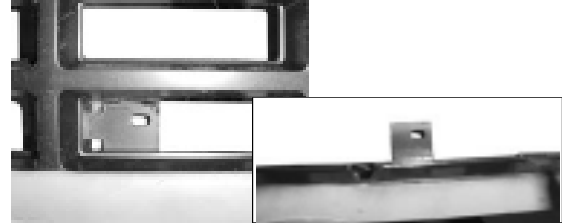
Thank you for purchasing the CW Grilles **4031**. **1981-88 Chevy Suburban, Tahoe, & RV**

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. CW is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

## Hardware Included

(16) #6 X 1/2 SELF TAPPING SCREWS

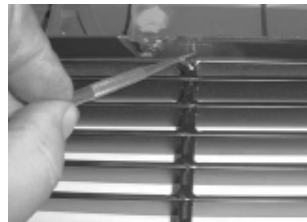
## Brackets Included



**STEP 1** Remove the grille shell from vehicle. Tape off all chrome or painted surfaces as shown.

**STEP 2** Using a cut-off wheel, cut out vertical and horizontal bars of stock shell.

**STEP 3** Cut around mounting Tab as shown above.



**STEP 4** Using a sander or sanding block sand all rough edges smooth. Repaint if necessary.

**STEP 5** Center Billet grille into opening, and mark vertical rod locations.

**STEP 6** Drill 1/8" holes at each marked location.

**STEP 7** Attach grille to grille shell by using supplied screws.

