



Installation Guide

Part # 4085

(-1, Brushed; -2, Polished; -3, Black)

This model fits:

**1999-02 Chevy Silverado,
2000-06 Suburban & Tahoe**

Thank you for purchasing the CW Grilles **4085.**

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. CW is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Hardware Included

- (4) 1/4-20 X 3/4 SOCKET HEAD
- (4) 1/4-20 NYLOC NUTS
- (8) #8 X 5/8 PHILIPS HEAD SCREWS
- (8) #8 U-CLIP

Brackets Included

- (2) B-4085-1 BRACKETS
- (2) B-4085-2 BRACKETS

STEP 1 Remove the grille shell from truck.

STEP 2 For protection, use masking tape on the front of the grille shell then lay face down on worktable.

STEP 3 If your grille shell has a metal brace in the center, do the following, if not proceed to step 4. With small grinder or air tool, sand off the plastic buttons which hold metal brace to grille, then remove the brace (newer models do not use the metal brace).

STEP 4 Remove the plastic grille work in the grille shell openings. Do this by sanding all of the tabs, which hold chrome grille work centers to outer shell then remove grille work.

STEP 5 Attach grille brackets to billet grille using 1/4-20 nuts & socket heads. The U-shaped brackets mount to the upper billet grille (Longest grille). The Z-shaped brackets mount to the lower billet grille (Shortest grille).

STEP 6 Put screw u-clips on all tabs.

STEP 7 Insert the top grille (longest) into the grille shell from front. Using clamps to hold in place, center the billet grille.

STEP 8 Top bar of the billet grille should be set back 3/16" from front of the grille shell. Bottom tab should be flush with back edge. Mark locations of tab holes and drill 1/8" holes.

STEP 9 Insert the bottom grille (shortest) from front. Center the top two tabs on the two molded flats of the grille shell. Drill 1/8" hole here being careful not to go through front cover. Make sure the bottom tabs are flush with back, then drill hole through the tabs.

STEP 10 Now attach top and bottom grilles to the shell with the screws provided.

