



# Installation Guide

## Part # 4088

(-1, Brushed; -2, Polished; -3, Black)

This model fits:

**1999-04 Ford Super Duty**

Thank you for purchasing the CW Grilles **4088.**

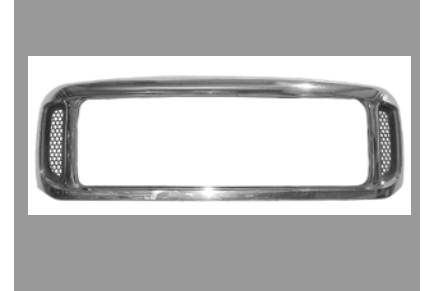
For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. CW is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

### Hardware Included

- (4) #8 X 3/8 PHILIPS HEAD SCREWS
- (4) #6 X 1/2 SELF TAPPING SCREWS
- (4) 1/4-20 NYLOC NUTS
- (4) 1/4-20 X 3/4 HEX BOLTS

### Brackets Included

- (4) B-4071-1 BRACKETS



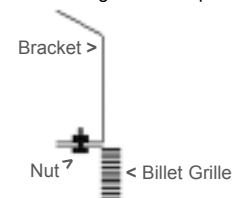
**STEP 1** Remove core support cover and screws from top of grille shell. Release 4 spring clips at bottom of grille using flat blade screw driver.

**STEP 2** Place grille on protective work surface such as a work bench with a blanket. Then tape off the chrome portion of the grille with masking tape so you don't scratch the face of the grille shell. Notice that there is a molded line in the shell about 1/8" inside the chrome as shown above.

**STEP 3** Cut out the gray plastic center of the grille shell being careful to follow the small gray molded line described in step 2. After cutting the center out use a file to smooth out the edges. Again being careful to follow the gray molded line.  
NOTE: If installing center only skip step 4. You don't need to cut out the left and right pockets.



Bracket diagram for step 5.



**STEP 4** Next cut out the left and right pockets, following the same steps as in step 2 & 3.

**STEP 5** Attach upper brackets to billet grille using 1/4-20 nuts & bolts. Lay grille shell face down and center billet grille in opening. Mark location of rods as shown above. Drill an 1/8" hole in each marked locations. Attach grille, buy using self tapping screw in each of the drilled locations.

**STEP 6** Snap grille shell with billet grille into place. Mark and drill an 1/8" hole in each bracket location. Attach upper with 1/2" self tapping screw, in each drilled location.

