



CW GRILLES

A DIVISION OF
CW LASER AND FABRICATION

Installation Guide

Part # 4091

(-1, Brushed; -2, Polished; -3, Black)

This model fits:

Thank you for purchasing the CW Grilles **4091.**

1999-02 Ford F-150 & Expedition

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. CW is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Hardware Included

(8) 1/8 X 3/8 POP RIVETS

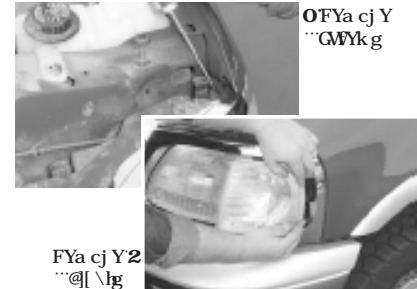
Brackets Included



Remove the 2 screws behind parking lights.



Cover the chrome or painted face of the grille shell with masking tape to protect it from damage. With the grille shell face down, remove the center section of grille shell by releasing the plastic mounting tabs.



Now carefully place the billet grille into the back of grille shell. Center the grille in the opening. Mark the eight locations where the 1/4 inch rods meet the factory shell as shown above.



STEP 4 Remove the 2 screws behind parking lights.



STEP 5 Cover the chrome or painted face of the grille shell with masking tape to protect it from damage. With the grille shell face down, remove the center section of grille shell by releasing the plastic mounting tabs.



STEP 6 Now carefully place the billet grille into the back of grille shell. Center the grille in the opening. Mark the eight locations where the 1/4 inch rods meet the factory shell as shown above.

STEP 7 Remove the billet grille from shell. Drill a 1/8 inch hole at the eight contact points. Reinsert the billet grille and fasten the billet grille to the grille shell with the pop rivets supplied.

