



Installation Guide

Part # 4175

(-1, Brushed; -2, Polished; -3, Black)

This model fits:

**2003-12 GMC Full Size Van
Bolt Over - Logo Shows**

Thank you for purchasing the CW Grilles **4175.**

Installation of Bolt Over Billet Grilles does not require cutting of the stock shell. However, proper tools, knowledge and skill are needed. Do not over-tighten bolts. CW is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Hardware Included

- (4) 1/4-20 X 2 1/2 SOCKET HEADS
- (4) 1/4-20 NYLOC NUTS

Brackets Included

- (4) B-4055-1 [4175-1] BRACKETS

STEP 1 Use supplied hardware and attach per illustration below. Start by placing the supplied 10-24 x 2 1/2" socket head through the mounting tabs in billet grille.

STEP 2 Place bracket onto bolt, then loosely attach the 1/4-20 nyloc nut to the bolt. Repeat process for remaining attachment points.

STEP 3 Place billet grille into stock opening and center. Push the bracket through the stock grille. Hand tighten bolts, and make any necessary adjustments before fully tighten the grille in place. Do not over tightening bolts. Repeat process for remaining grilles.

NOTE A drop of red or blue Loctite on the bolts will insure the bolts won't back out due to road vibration.

Installation diagram



