



# Installation Guide

## Part # 4186

(-1, Brushed; -2, Polished; -3, Black)

This model fits:

**2003-06 GMC Sierra PickUp & HeavyDuty**

Thank you for purchasing the CW Grilles **4186.**

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. CW is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

### Hardware Included

- (8) #8 X 5/8 PHILIPS HEAD SCREWS
- (8) #8 U-CLIP

### Brackets Included

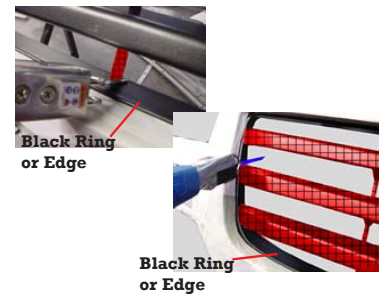
- (2) B-4186-1 BRACKETS
- (2) B-4186-2 BRACKETS



**STEP 1** Remove the grille shell by removing the plastic rivets from the fan shroud cover. Then remove the 10mm. bolt next to the hood release.

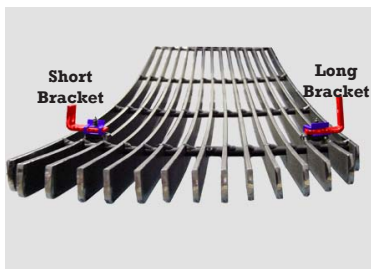


**STEP 2** The grille shell now can be removed by pulling out on the 6 corners of the grille shell as shown. Next tape off all painted areas of grille shell using masking tape to protect grille shell during installation.



**STEP 3** Cut out center section of grille using a cut-off wheel (or air file, or a hack saw) as shown above. Then sand all cut areas smooth.

NOTE: Leave black edge or ring as shown.



**STEP 4** Attach the supplied long brackets to the bottom of the billet grille and attach the short brackets to the top. Then center the billet grille in the grille shell and mark the hole locations. Then drill an 1/8" hole at each marked locations.



**STEP 5** Align the Billet grille and attach the Billet grille to the grille shell using the supplied hardware as shown above.



**STEP 6** Re-install grille shell to vehicle.

