

Thank you for purchasing the CW Grilles **4348.**

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. CW is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Hardware Included

- (2) 1/4-20 X 1/2 PHILLIPS BOLTS
- (2) 1/4-20 NYLOC NUTS
- (4) #8 X 5/8 PHILIPS HEAD SCREWS
- (4) #8 U-CLIPS



STEP 1 Start with placing protective masking tape on vehicle to protect during install. Locate and remove the plastic rivets across top of core support as shown above.

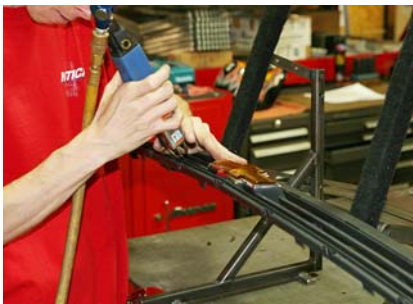


STEP 2 With rivets removed unsnap the grille shell from vehicle as shown above.



STEP 3 Remove the black plastic backing from chrome shell by unclipping as shown above.

Note: Impala SS has a different plastic backing (Cross Hatch), but installs the same as the LS, LT, & LTZ.



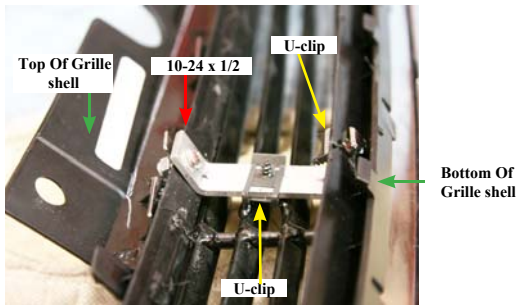
STEP 4 Using a air saw or cut off wheel, remove the center portion of the black plastic backing, leaving some material so that you can do finish sanding, see step 5 for further explanation.



STEP 5 With center portion removed, you will need to clean up all the cut areas. Using a sanding block to smooth out, but you might find it easier to use a utility knife in cleaning up these areas.



STEP 6 Place supplied u-clips on middle hole of the supplied brackets. Place billet grille into opening and center. Attach brackets to billet grille using the supplied #8 x 5/8" Phillips screws. Check fitment and mark the hole locations of the brackets where it meets the stock shell. Remove billet grille from opening, then using a 3/16" drill bit, drill the just marked locations. Shown above is with the bracket completely attached.



STEP 7 After drilling holes, remove the brackets from billet grille. Place a supplied u-clip on the brackets as shown above. Then attach to u-clip using the supplied #8 x 5/8" Phillips screws. Place a supplied 1/4-20 x 1/2" through the hole in bracket and attach using the 1/4-20 nyloc nut as shown above.