

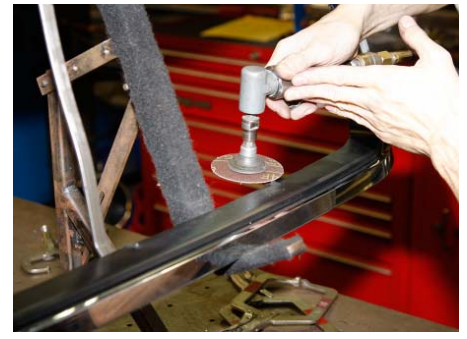
For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. CW is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.



STEP 7 Shown above is cutting of the vertical attachment point. Again leave some material for finish sanding. See Fig 7B for close up of the after cut.



STEP 8 With all Attachment points cut the stock center will be free at this point, and remove.



STEP 9 Next sand or grind, all cut areas smooth with the shell, including the vertical areas.



STEP 10 After sanding down smooth with the stock shell, follow up with some finish sanding. We recommend using a 150 grit sand paper.

STEP 11 Locate the 4 bottom brackets and place supplied u-nuts on the short bent end of the brackets. Now locate 4 top brackets and place supplied u-nuts on the long end of the brackets. Then attach top brackets to billet grille using 10-24 5/8 phillips bolts to the already placed u-nuts. The upper portion of the top brackets attach using the stock bolts removed in step 2. You will need to remove these top bolts before attaching grille shell back to vehicle. Attach bottom brackets to billet grille using 10-24 5/8 phillips bolts this attaches to the already placed u-nut as shown above. Now place billet grille into opening and center attach bottom brackets to the steel framing as shown above using the #8 phillips screws.

STEP 12 After attaching billet grille you will need to attach the hood release brackets to billet grille. Attach supplied bracket shown above to the mounting tabs in billet grille using the supplied 10-24 5/8 phillips bolts and 10-24 nyloc nuts.